

# Licensing Basis Event Selection Case Study: The Molten Salt Reactor Experiment

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# Outline

- Introduction
- Radionuclide Sources and Barriers to Release
- Reactor Specific Safety Functions
- Preliminary Initiating Event Grouping
- MSRE Event Sequences
- LBE Identification and Evaluation
- Conclusions

# Introduction

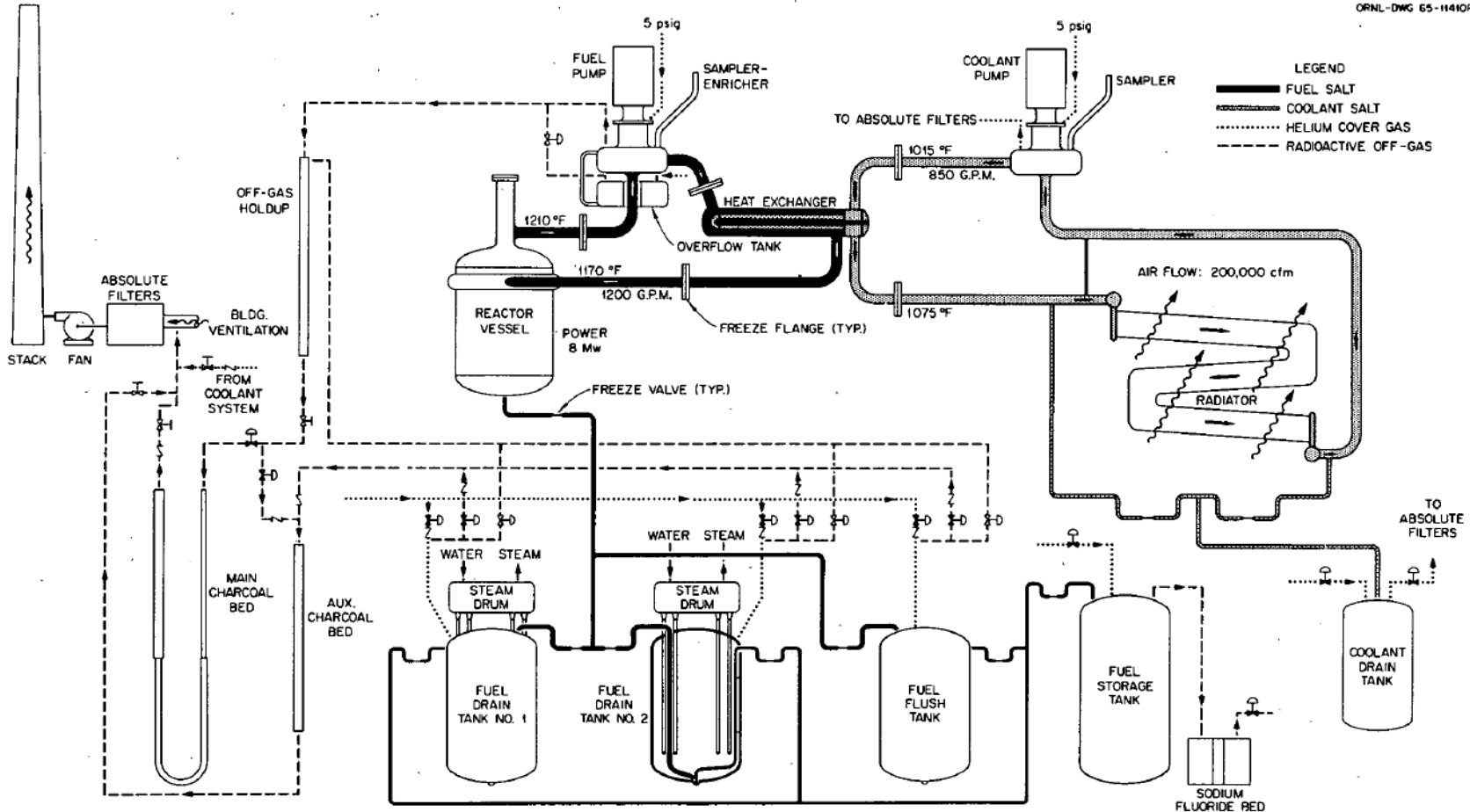
Motivation and Background

# Licensing Modernization Project

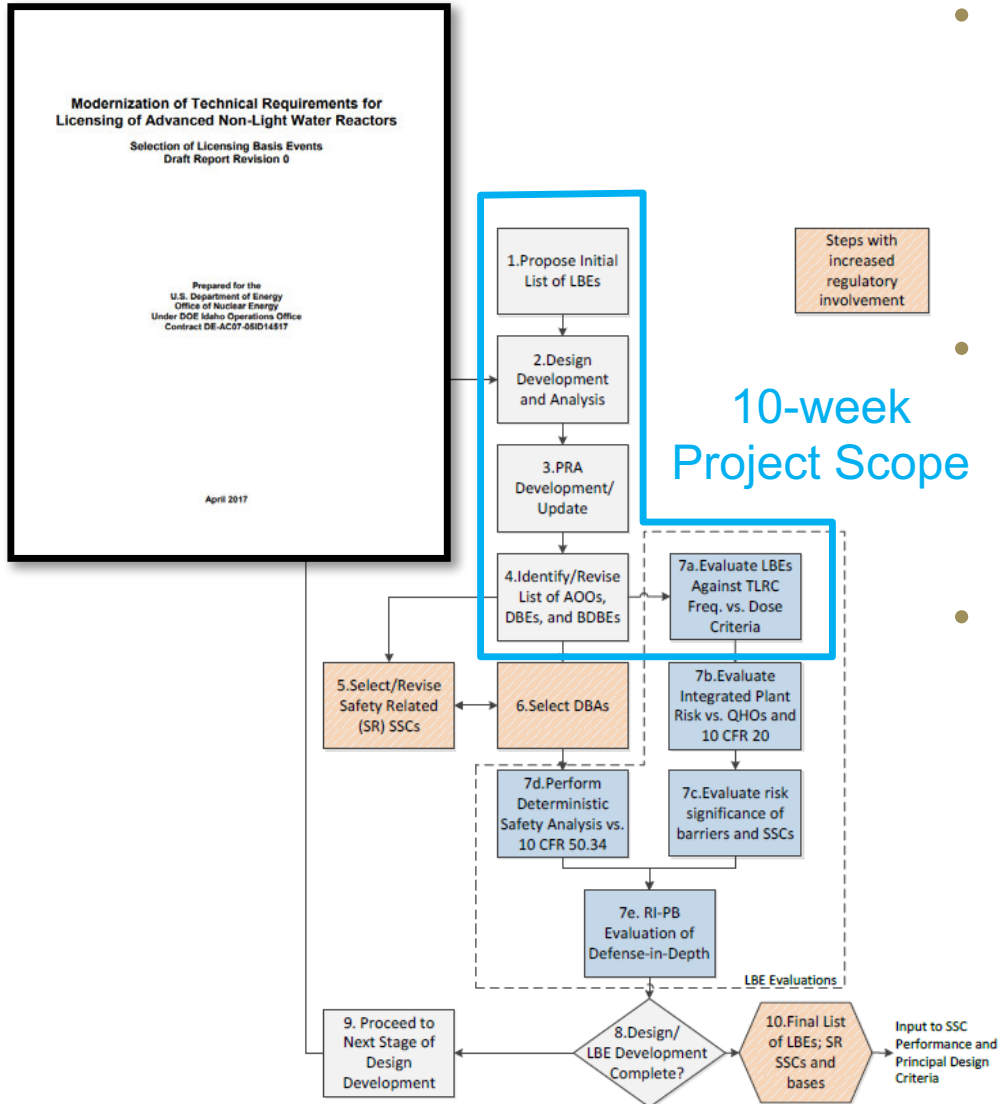
- DOE-Industry cost-shared project to provided end-user perspective on licensing technical requirements
- Technology Inclusive, Risk-Informed, Performance-Based guidance for non-LWRs with an intent to modernize:
  - Selection of Licensing Basis Events (e.g. Anticipated Operating Occurrences, Design Basis Events, Beyond Design Basis Events)
  - System, Subsystem, and Component (SSC) classification
  - Defense in Depth
- 4 discrete white papers to be issued and reviewed by industry and NRC
- Final RIPB guidance to be submitted for NRC endorsement will be compilation of these white papers with revisions from ongoing discussions incorporated

# The Molten Salt Reactor Experiment

ORNL-DWG 65-11410R



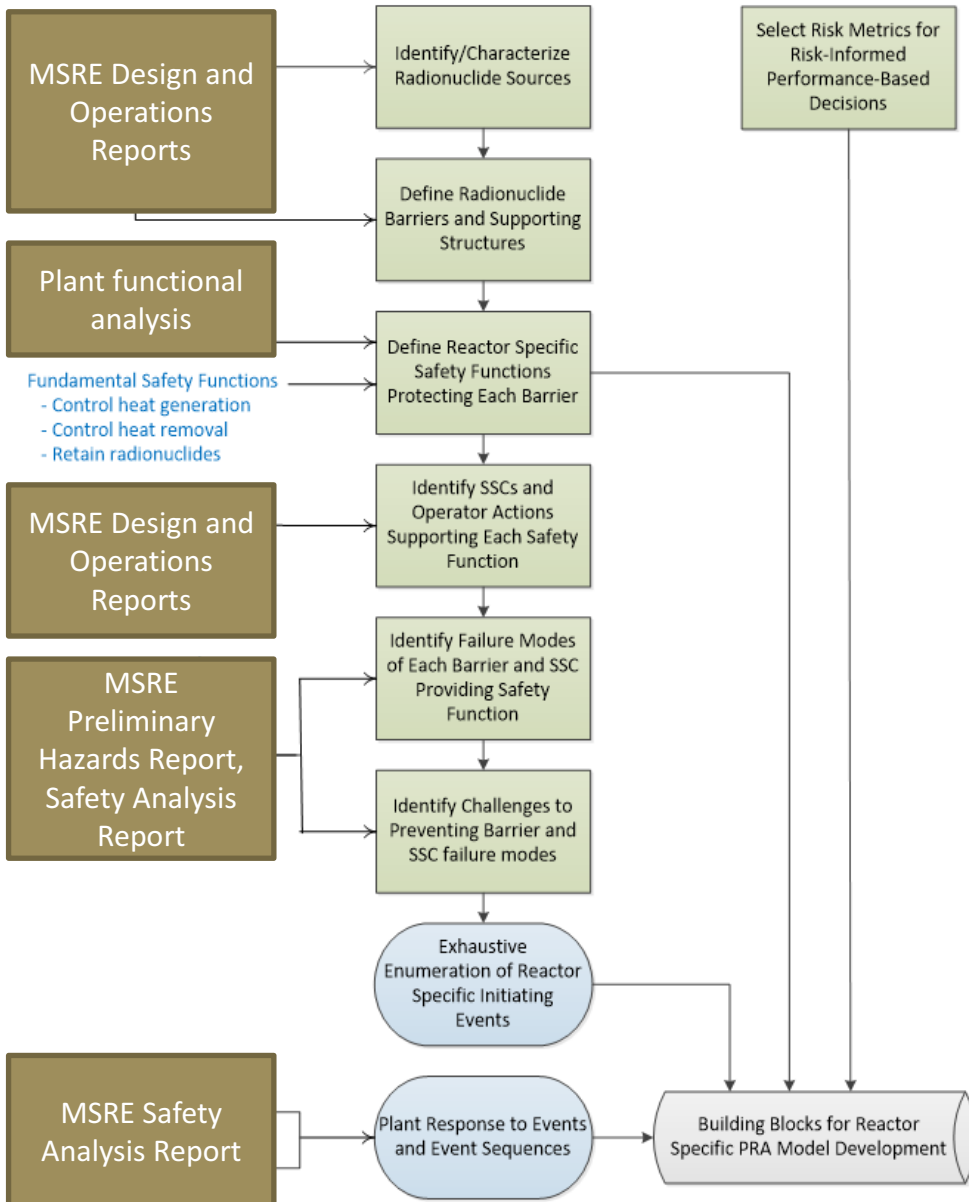
# LMP LBE Selection Process



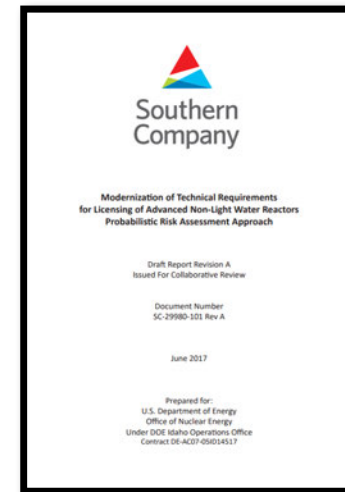
- A Risk-Informed technology-neutral framework for identifying Licensing Basis Events (i.e. AOOs, DBEs, BDBEs) has been suggested by LMP
- Examples can be found in the LBE Selection white paper regarding application to HTGR and SFR
- Project Objective: Investigate applicability of suggested process towards MSR using MSRE literature, especially:
  - Preliminary Hazards Report
  - Safety Analysis Report
  - Other Design and Operations Reports

# Preliminary MSRE PRA Development

## Systems Engineering Inputs



- The approach to developing a preliminary PRA is discussed in a separate LMP white paper
- The systems engineering inputs were identified from the ORNL database of MSRE literature and analyzed/documentated to provide insight at each step

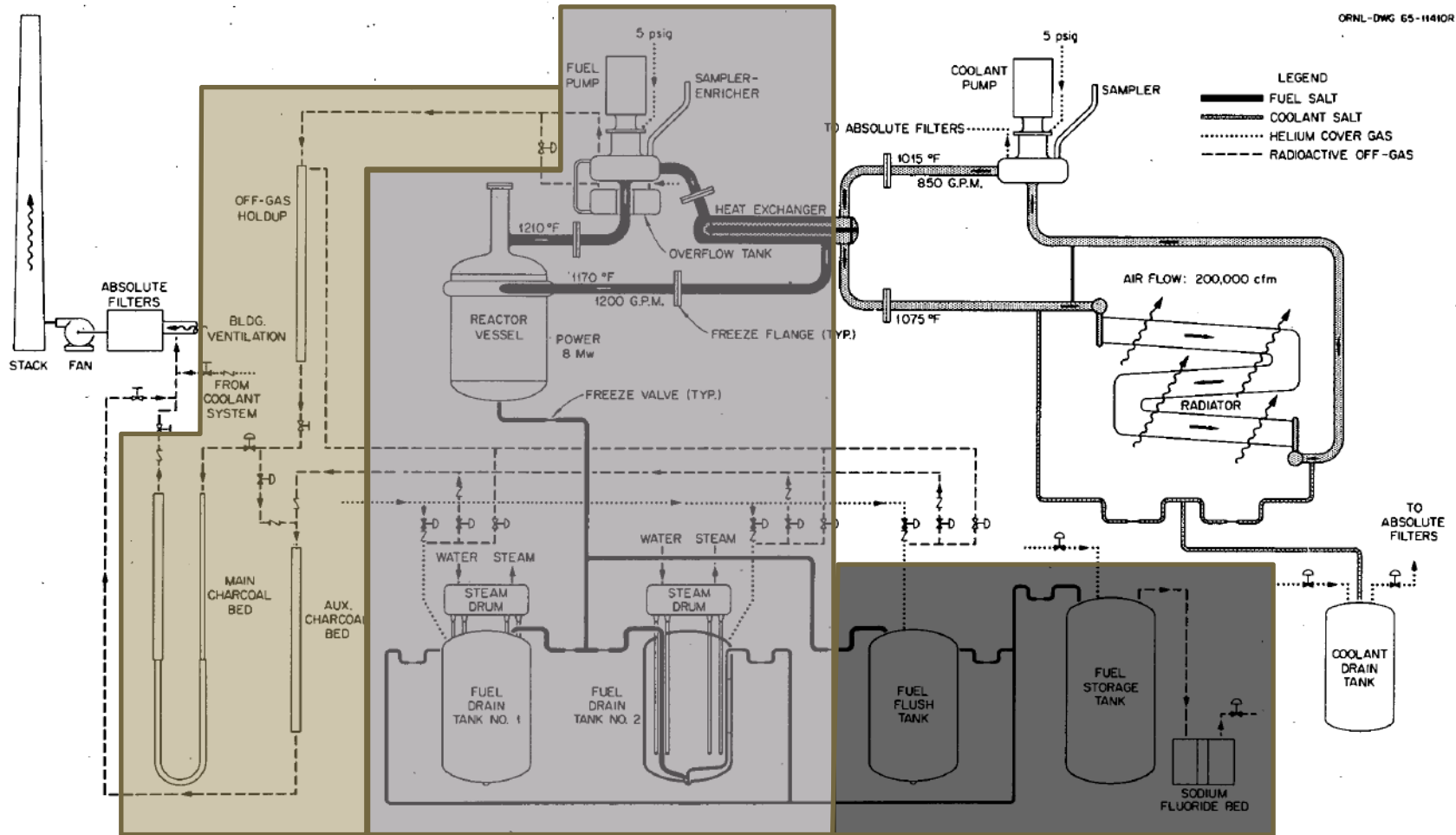


# Radionuclide Sources in the MSRE

And Barriers to their Release



# MSRE Source Term Identification



Off-gas System

Fuel Salt System

Salt Processing and Handling

# Major MSRE Source Terms

## 1. Fuel Salt System

- 10-30 million curies
- Salt seekers (e.g. Sr, Y, Zr, I, Cs, Ba, Ce) – 59 wt%, soluble
- Noble metals (e.g. Nb, Mo, Ru, Sb, Te) – 24 wt%, migrate to various surfaces

## 2. Off-gas System

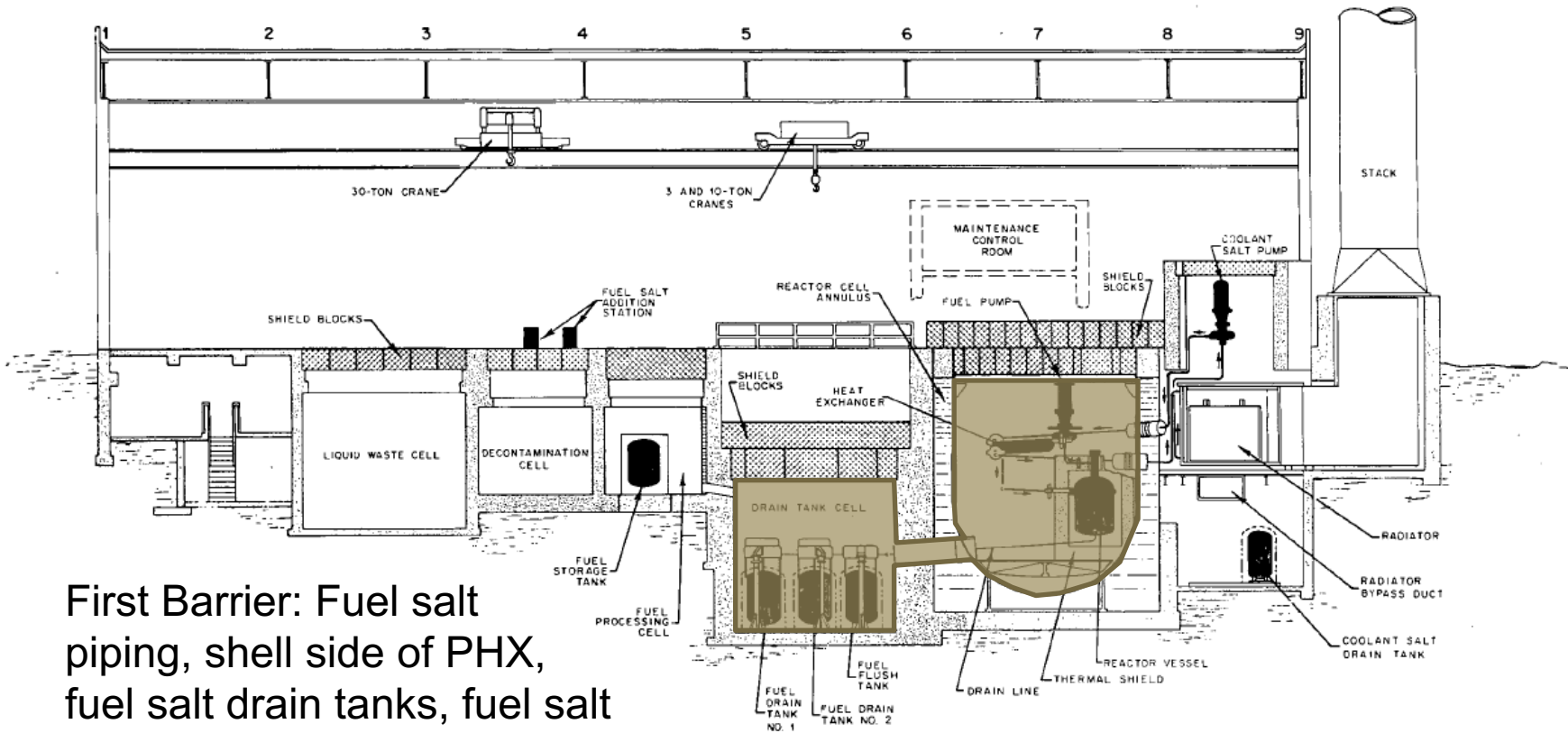
- ~280 curies/sec from pump bowl into off-gas line
- Noble gases (Kr and Xe) – 17 wt%, slightly soluble gases
- Some iodine
- Decay daughters of noble gases

## 3. Fuel Processing and Handling Equipment

- Fuel salt is not processed until xenon has decayed (~1 million curies in total)
- Fluorination volatilizes H, He, Se, Br, Kr, Nb, Mo, Tc, Ru, Te, I, Xe, U, Np and deposits these downstream of fuel storage tank

# Fuel Salt System Barriers

UNCLASSIFIED  
ORNL DWG. 64-597



First Barrier: Fuel salt piping, shell side of PHX, fuel salt drain tanks, fuel salt pump

Second Barrier: Seal welded containment structure

# Fuel Processing and Handling Barriers

ORNL-DWG 63-3123AR

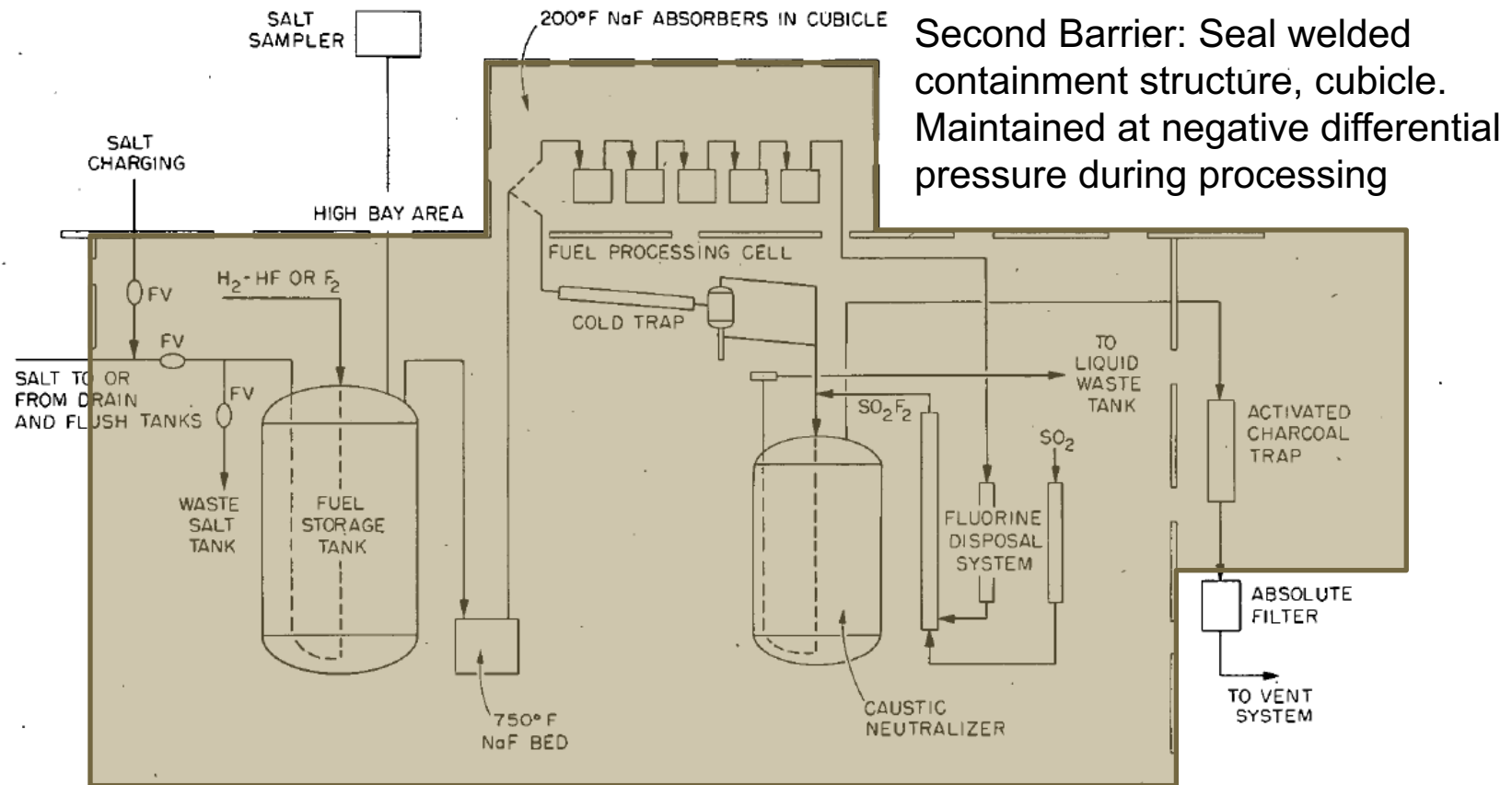


Figure 2.2. MSRE Fuel-Processing System.

# Off-gas and Other Barriers

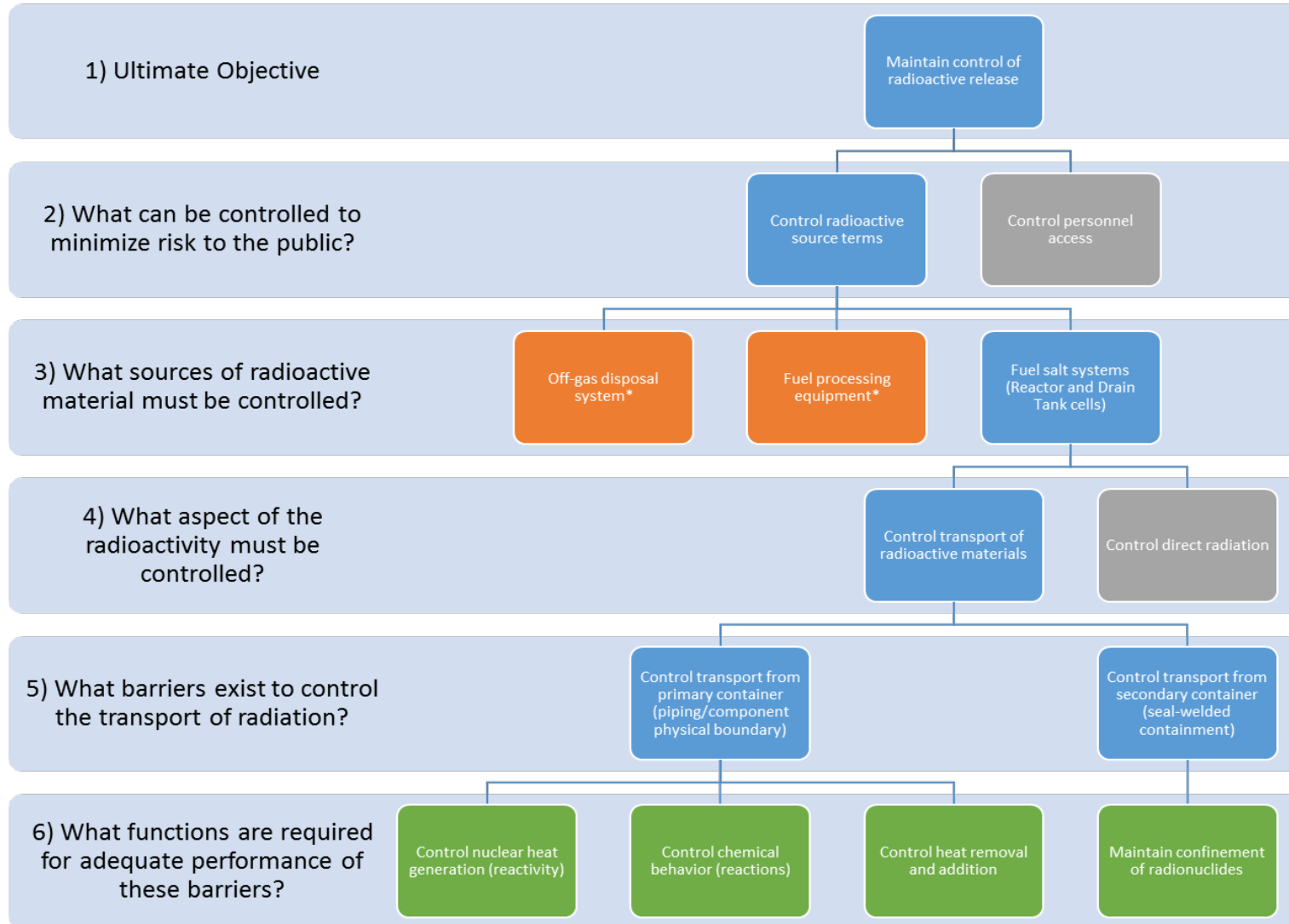
- The second barrier to release for the off-gas system is composed of different structures in different locations around the MSRE building
  - Off-gas line starts in reactor cell
  - Passes through coolant salt areas encased in  $\frac{3}{4}$ -inch pipe
  - Passes through valves in pressure tight instrument box in vent house
  - Reaches charcoal bed cell via underground shielded duct
  - **Note:** in the case of high radiation levels at outlet of charcoal bed cell, valves in line are only barrier before stack
- Other barriers to release
  - Vapor condensing system to reduce maximum pressure in reactor cell during Maximum Credible Accident
  - Containment ventilation system mitigates release of solid fission products

# MSRE Specific Safety Functions

And the SSCs/Design Features supporting the Safety  
Functions

# Defining MSRE Specific Safety Functions

Plant functional analysis approach similar to that conducted for MHTGR [DOE 1987]



\*Note: Levels 4-6 are similar for the other sources, although not all safety functions may be required

# MSRE Specific Safety Functions

Including the **3 fundamental functions** according to IAEA [IAEA 2012]:

1. **Control reactivity** – Reduce fission heat generation rate quickly enough to match heat removal capability
2. Control chemical behavior – Reduce and maintain the rate of any undesired chemical reactions (may weaken containment or produce heat) below acceptable rate
3. **Control heat removal and addition** – Provide enough cooling to prevent damage to primary containment in long-term without overcooling fuel salt
4. Control radionuclides within first barrier – maintain structural integrity of boundary
5. **Confine radionuclides** – No more than 1% leakage (1 cm<sup>3</sup> of salt) from secondary container per day



# Examples of SSCs and Design Features Supporting the Safety Functions

Total set of SSCs/Design Features for all Safety Functions amounts to 5 pages

SSC/Design Feature Supporting “Control Reactivity” Safety Function	Active/Passive/Design Feature	Applicable Source Term(s)
Negative temperature coefficient (high salt thermal expansion)	Passive (A)	<input checked="" type="checkbox"/> Fuel Salt <input type="checkbox"/> Fuel Processing <input type="checkbox"/> Off-gas
Drain tank geometry: a concentration increase of fourfold is required for criticality in drain tanks (salt freezing increases concentration by only threefold), flooding drain tank cell does not produce criticality	Design Feature	<input checked="" type="checkbox"/> Fuel Salt <input type="checkbox"/> Fuel Processing <input type="checkbox"/> Off-gas
Gradual stoppage of pump and exponential decay of neutron precursors limits reactivity effect in core due to loss of fuel salt flow	Passive (C)	<input checked="" type="checkbox"/> Fuel Salt <input type="checkbox"/> Fuel Processing <input type="checkbox"/> Off-gas
Because MSRE operates in thermal spectrum, additional reflection is needed for criticality outside of the core	Design Feature	<input checked="" type="checkbox"/> Fuel Salt <input checked="" type="checkbox"/> Fuel Processing <input type="checkbox"/> Off-gas
Automatic insertion of poison by control system upon high neutron flux	Active	<input checked="" type="checkbox"/> Fuel Salt <input type="checkbox"/> Fuel Processing <input type="checkbox"/> Off-gas

# Identification of Initiating Events

And Preliminary Grouping

# Hazards and Initiating Events Discussed in MSRE Literature

- IEs considered for this work are those that occur during more common operating states (e.g. Operate-Run or Off, not during filling procedures)
- Majority of discussion in MSRE literature focuses on events that occur in fuel salt loop
- Examples:
  - Fuel salt pump failure
  - Coolant salt pump failure
  - Uncontrolled rod withdrawal
  - Concentration of fuel salt in core due to precipitation
  - Leakage from freeze valve or freeze flange

# MSRE Preliminary Initiating Event Groups

List based on review of IAEA Level 1 PSA Guidance [IAEA 2010], PRISM and MHTGR examples, and FHR LBE workshop [Berkley 2013]

1. Increase in heat removal by coolant system
  - Inadvertent raising of radiator door
  - Radiator blower overspeed
2. Decrease in heat removal from fuel salt (or increased electrical heat addition)
  - Coolant salt pump failure
  - Plugging in coolant salt loop
  - Plugged drain line
  - Failure of drain tank afterheat removal system
  - External heaters over-temperature
  - Inadvertent load scram
3. Decrease in fuel salt flow rate
  - Fuel pump failure
  - Plugging in fuel salt loop
4. Reactivity and power distribution anomalies
  - Unexpected criticality during startup
  - Fuel separation
  - Collection of separated fuel material in reactor core
  - Cold slug upon pump start
  - Uncontrolled rod withdrawal
5. Leakage of substance through the first barrier
  - Heat exchanger leak
  - Heat exchanger tube rupture
  - Leak of drain tank heat removal system
6. Decrease in fuel salt inventory for a given volume
  - Inadvertent melting of freeze valve
7. Radioactive release from a subsystem or component
  - Leaking of freeze valve
  - Leaking/failure of freeze flange
  - Ignition of charcoal beds in off-gas system

# LBE Identification

And Evaluation of Consequences

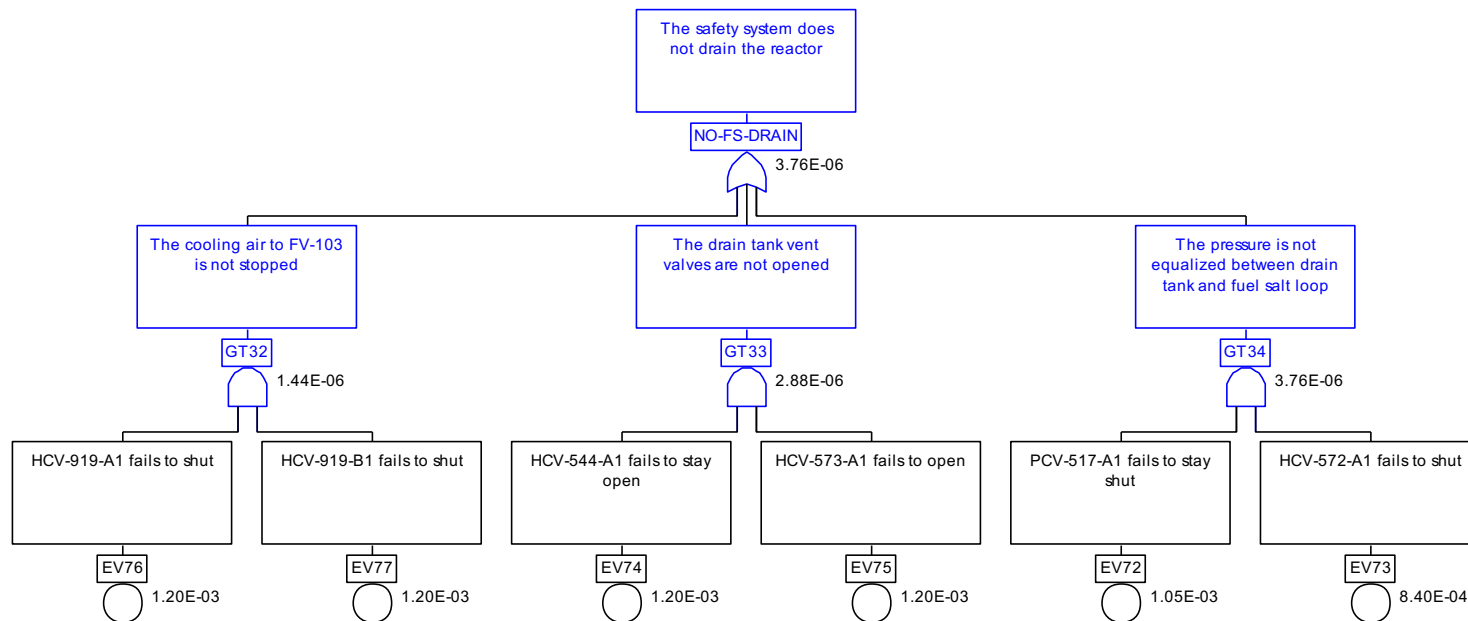
# MSRE Event Tree Analysis

- A total of three initiating events were selected:
  - Component Cooling Pump (CCP failure) leading to inadvertent melting of freeze valve between reactor vessel and drain tank
  - Uncontrolled Rod Withdrawal
  - Leak in off-gas line from fuel salt pump
- Event trees and fault trees constructed and evaluated in off-the-shelf commercial software
- Consequences estimated from analysis in MSRE safety analysis report

CCP1 FAILURE	CCP2 INITIATION	DT1 AHRS	CELL EVAC LINE ISOLATION	BUILDING VENTILATION	Prob	Name	Max Dose at EAB
					0.115178	AOO-1	negligible
CCP-1-FAIL					1.78E-02	AOO-2	negligible
	CCP-2-NO-START				2.39E-05	BDBE-1	~5 rem
		DT1-AHRS-FAIL		NO-VENT	7.06E-08	R-1	n/a
			565-ISO-FAIL		5.34E-08	R-2	n/a

# MSRE Fault Tree Analysis

- Fault trees constructed to estimate probability for event tree gates
- Component reliability estimated from readily available engineering reports
  - Initiated compilation of MSR component reliability database
- Human reliability estimated based on order of magnitude indication in NRC handbook



# LBE Selection Results

Sequence	Frequency (year <sup>-1</sup> )	Consequence
AOO-1	0.115	Negligible – no release
AOO-2	1.78E-02	Negligible – no release
DBE-1	1.18E-03	Negligible – no release
DBE-2	9.97E-03	Minimal
BDBE-1	2.39E-05	~5 rem max dose at EAB
BDBE-2	1.56E-06	Negligible – no release
BDBE-3	3.47E-06	Minimal
BDBE-4	2.22E-05	~100 rem max dose at EAB possible*

**\*Note:** The dose at the EAB due to an unmitigated leak in the off-gas system depends on the leak rate and duration and would likely be less than 100 rem. A dose of 100 rem at the EAB represents what was believed by the MSRE safety analysis to be a bounding scenario, but further analysis is required to more accurately estimate this dose.

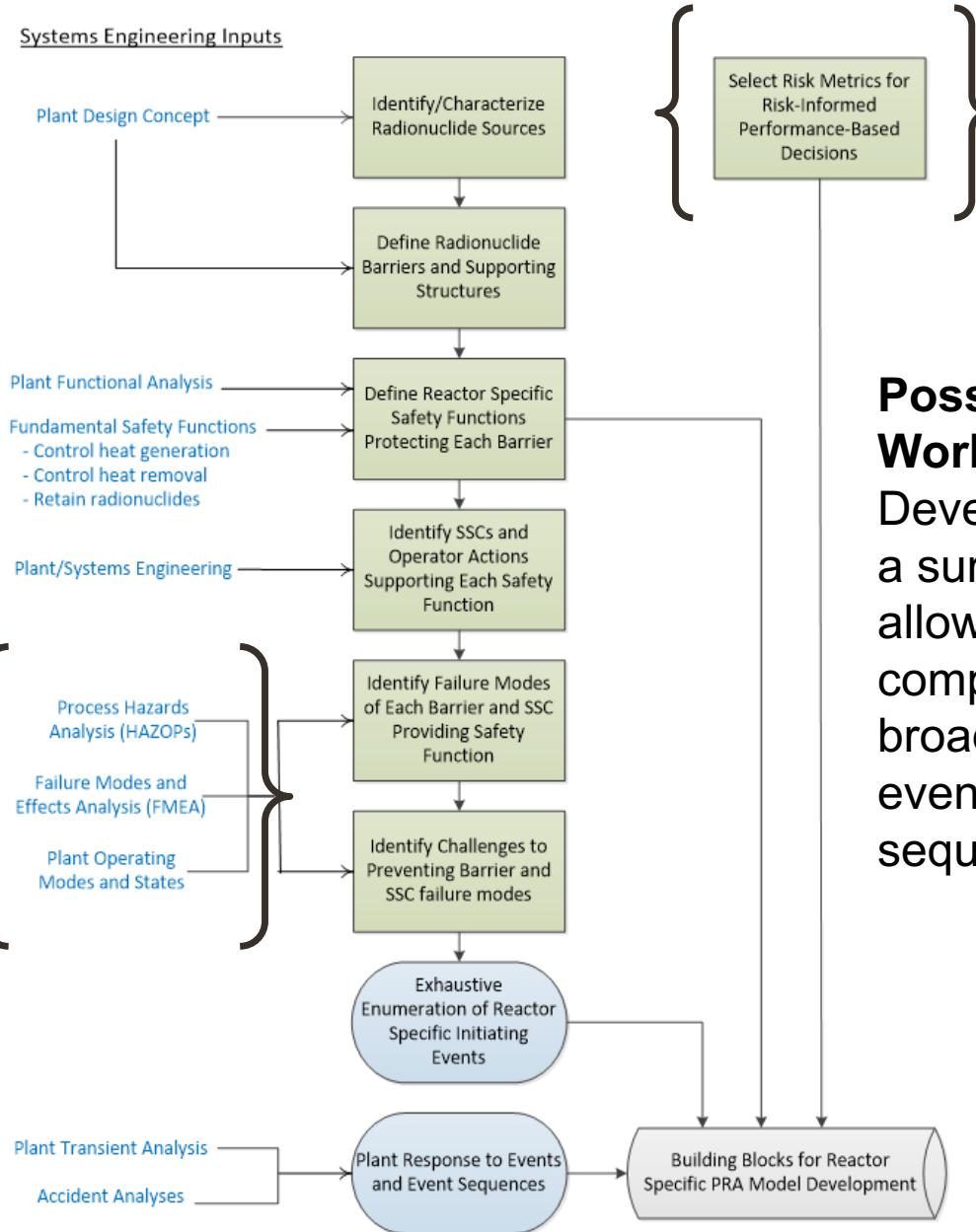


# Conclusions

LBE Selection for MSRs

# Observations from MSRE PRA Development

**Possible future work:**  
 Perform industry standard PHA (e.g. HAZOP, FMEA) for MSRE to facilitate development of exhaustive list of IEs



# Major Conclusions

- 2 of 8 total event sequences have greater than “minimal” consequences
  - Not considered to be a representative sample of entire set of MSRE events
- Design insights
  - Systematic review of auxiliary systems revealed single barrier
  - Design change to avoid corrosion hazard (in drain tank afterheat removal system) added operational risk
- IEs in auxiliary systems can be risk-significant for MSRs
- Source term characterization (and chemistry) important for determining releases in MSR event sequences
  - MSRE was not able to close iodine balance (1/4 to 1/3 of I inventory “unaccounted for”)
- Comprehensive PHA (HAZOP) necessary for MSRE
- Configuration management of historical data an issue

# Acknowledgements



**U.S. Department of Energy**

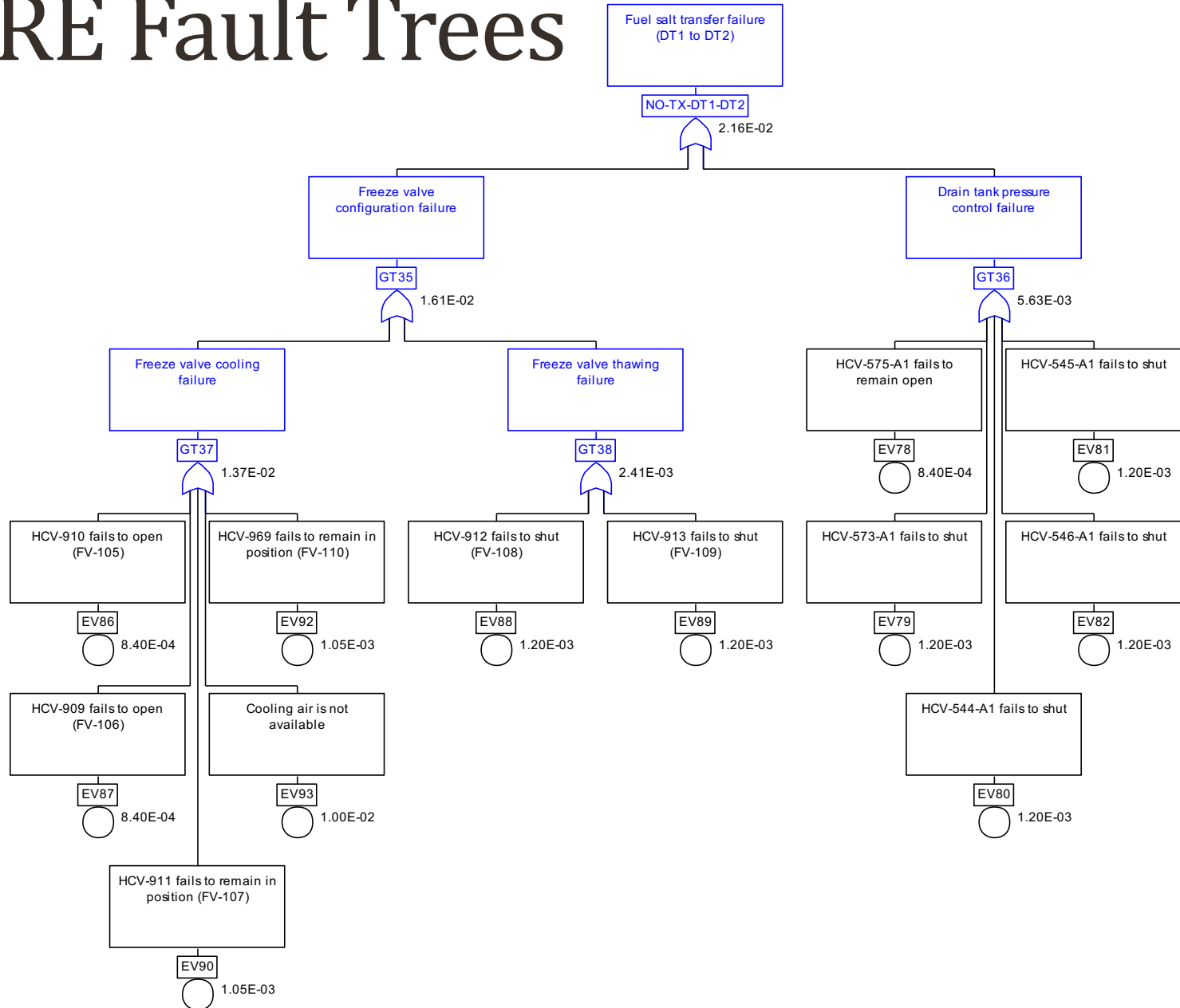
# Supplemental Slides & References

# MSRE Event Trees

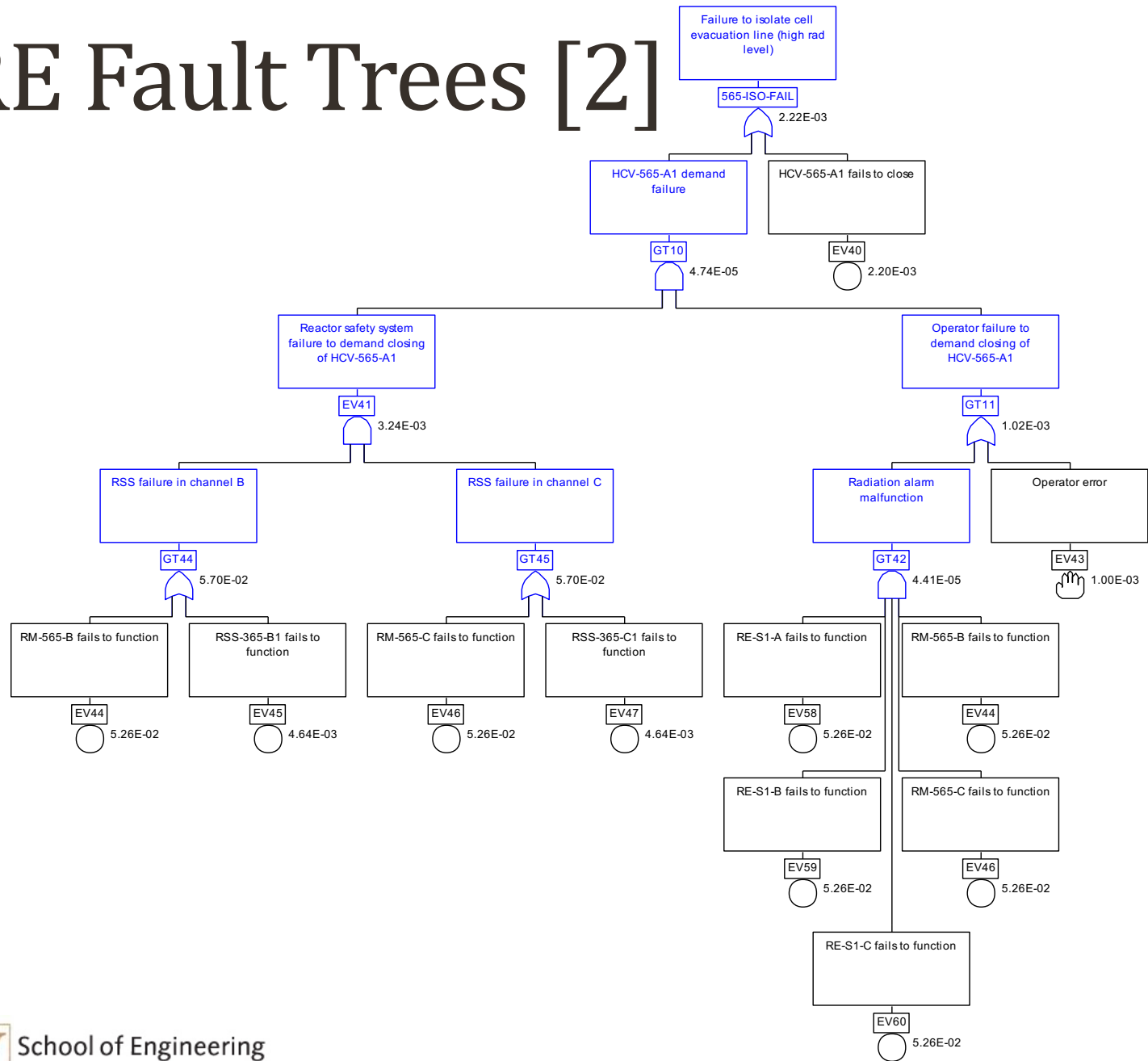
OFF GAS LEAK	CELL EVAC LINE ISOLATION	FUEL SALT DRAIN	DT1 AHRS	SALT TRANSFER TO DT2	DT2 AHRS	Prob	Name	Max Dose at EAB
						9.97E-03	DBE-2	minimal
						3.47E-06	BDBE-3	minimal
						1.24E-09	R-7	n/a
						7.67E-08	R-8	n/a
						3.75E-08	R-9	n/a
						2.22E-05	BDBE-4	~100 rem

ROD WITHDRAWAL	REACTOR SCRAM	REACTOR DRAIN	DT1 AHRS	SALT TRANSFER TO DT2	DT2 AHRS	Prob	Name	Max Dose at EAB
						1.18E-03	DBE-1	negligible
						1.56E-06	BDBE-2	negligible
						2.10E-09	R-3	n/a
						3.44E-08	R-4	n/a
						4.44E-09	R-5	n/a
						1.07E-08	R-6	n/a

# MSRE Fault Trees

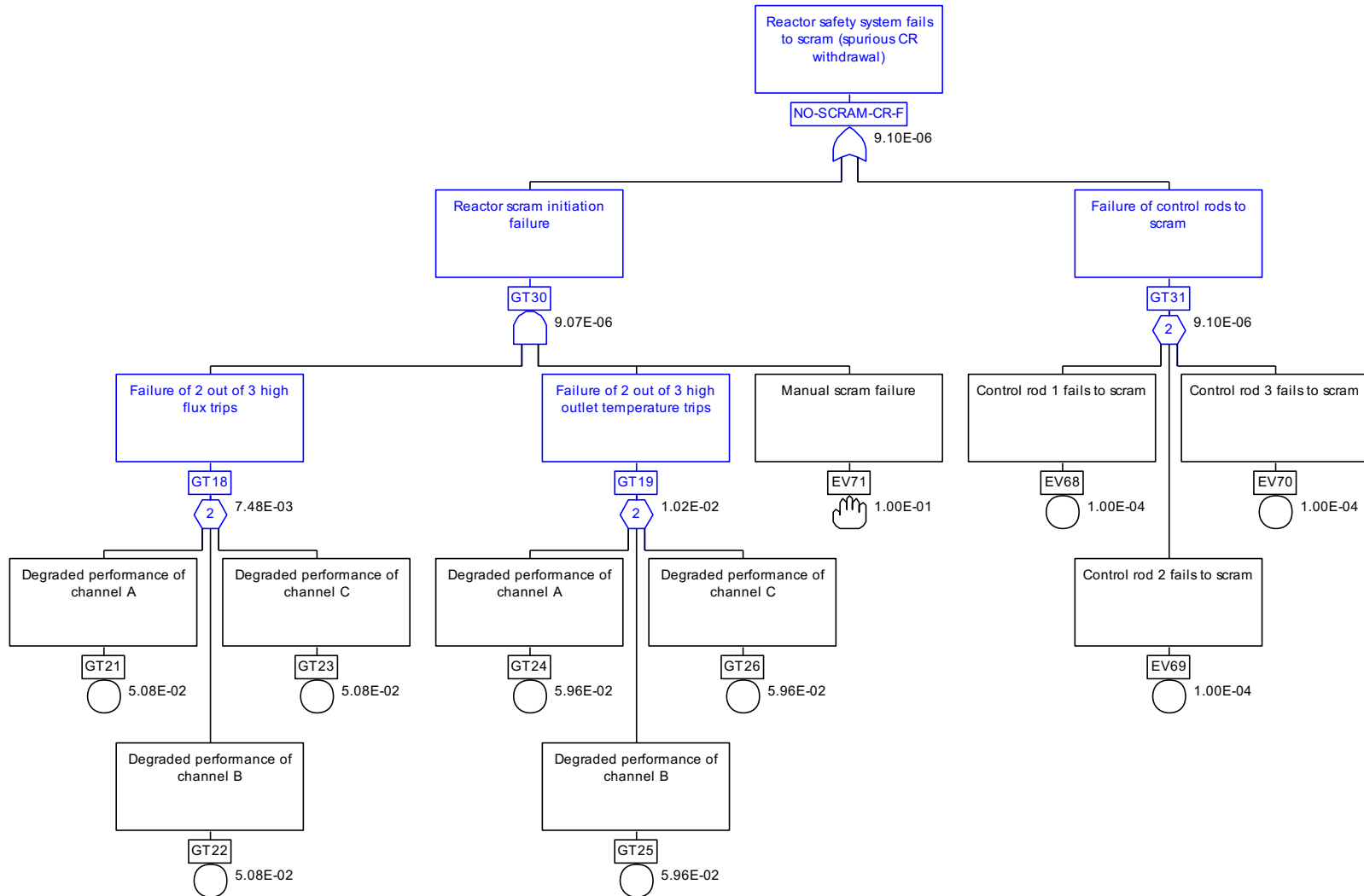


# MSRE Fault Trees [2]

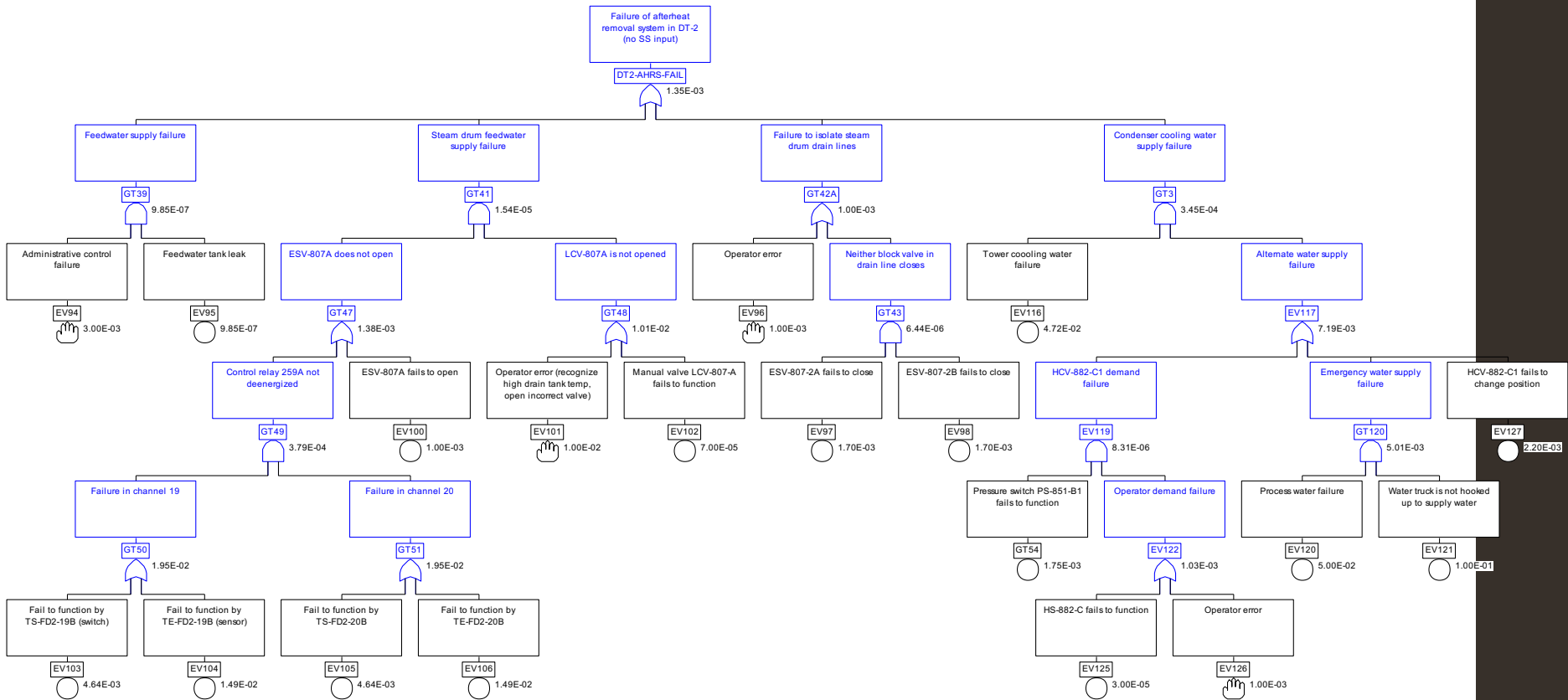




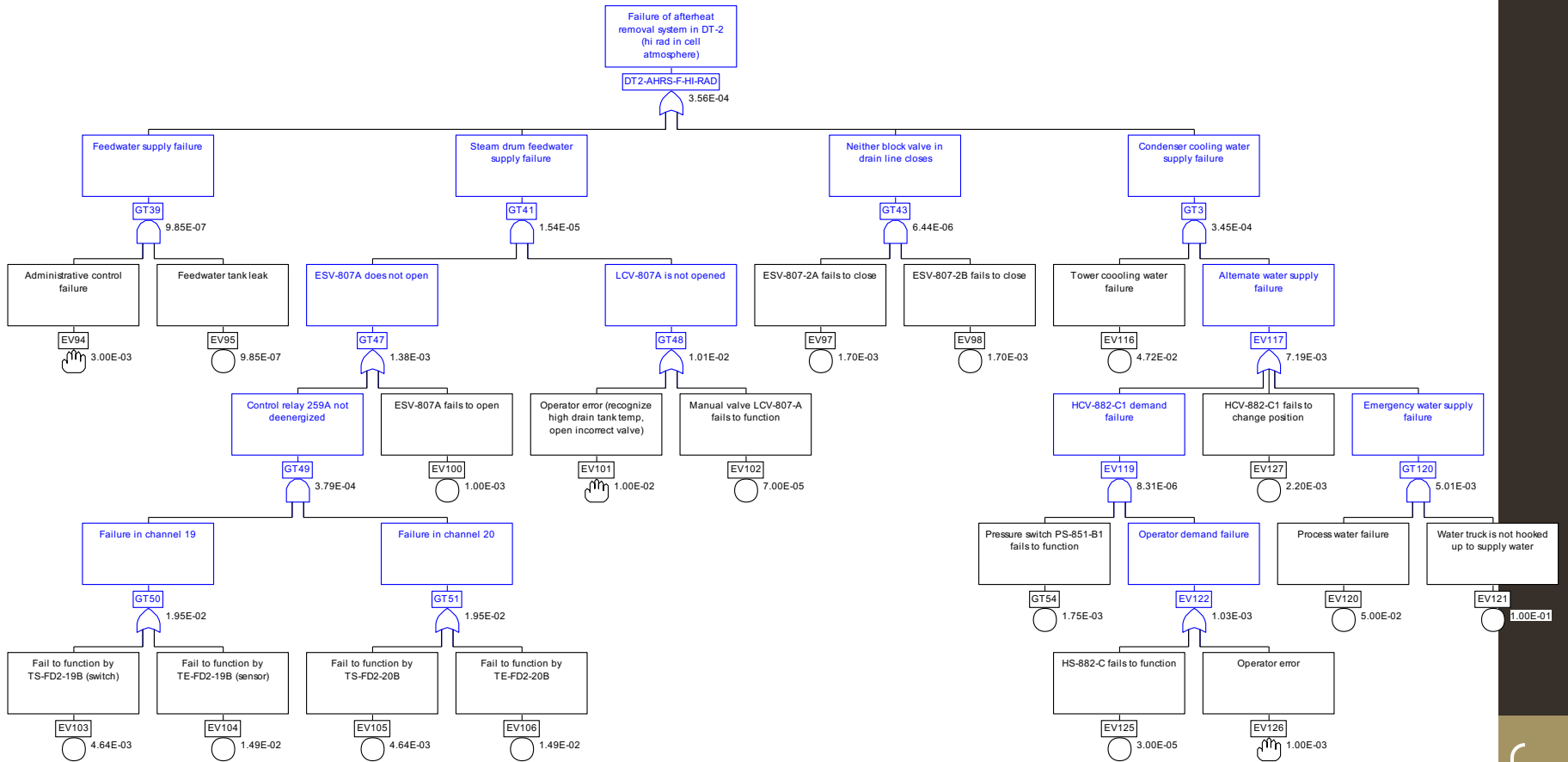
# MSRE Fault Trees [3]



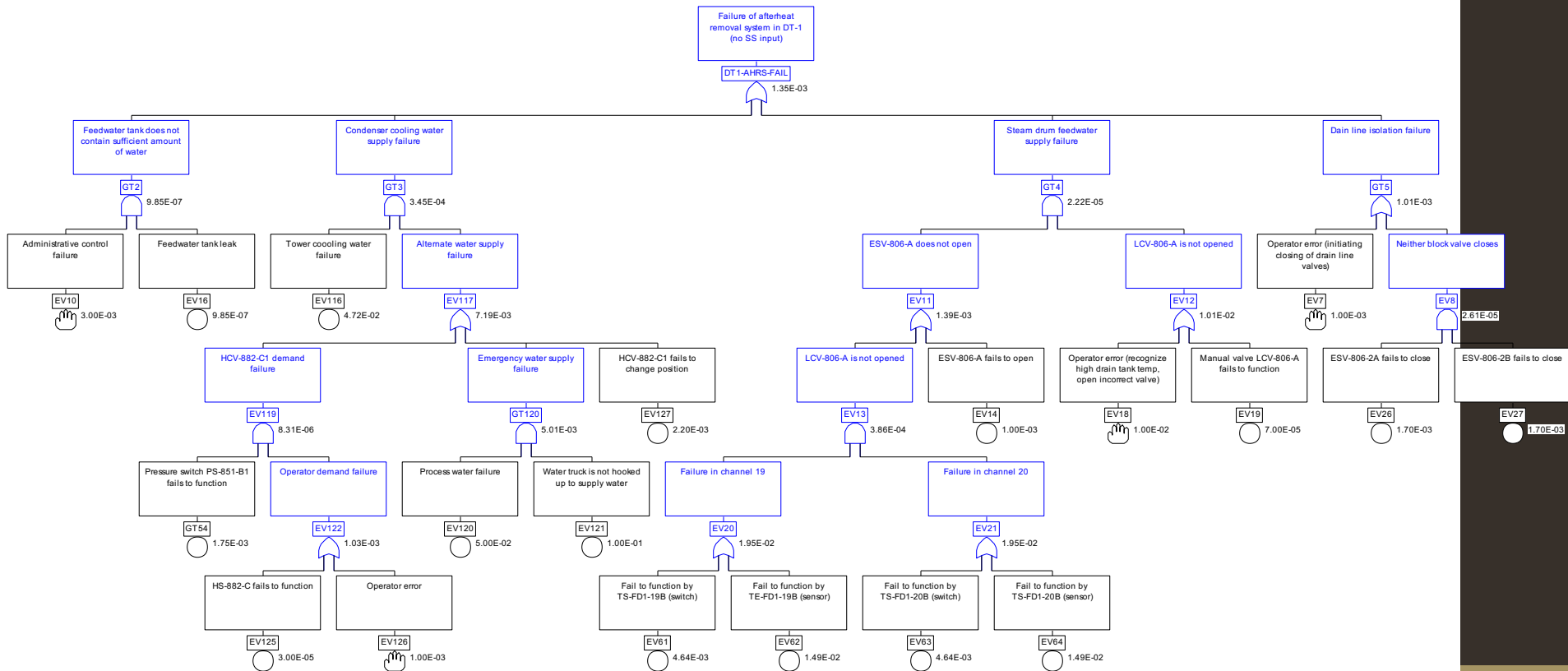
# MSRE Fault Trees [4]



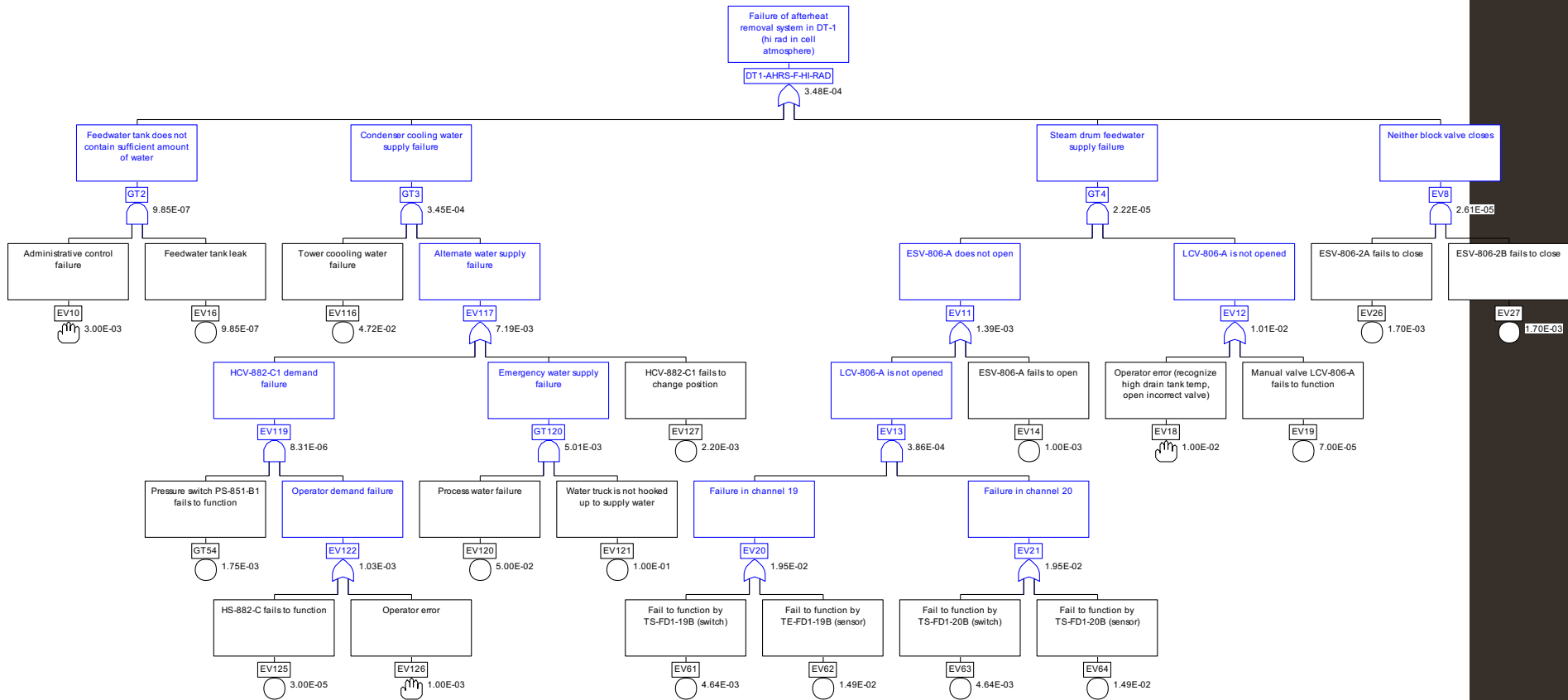
# MSRE Fault Trees [5]



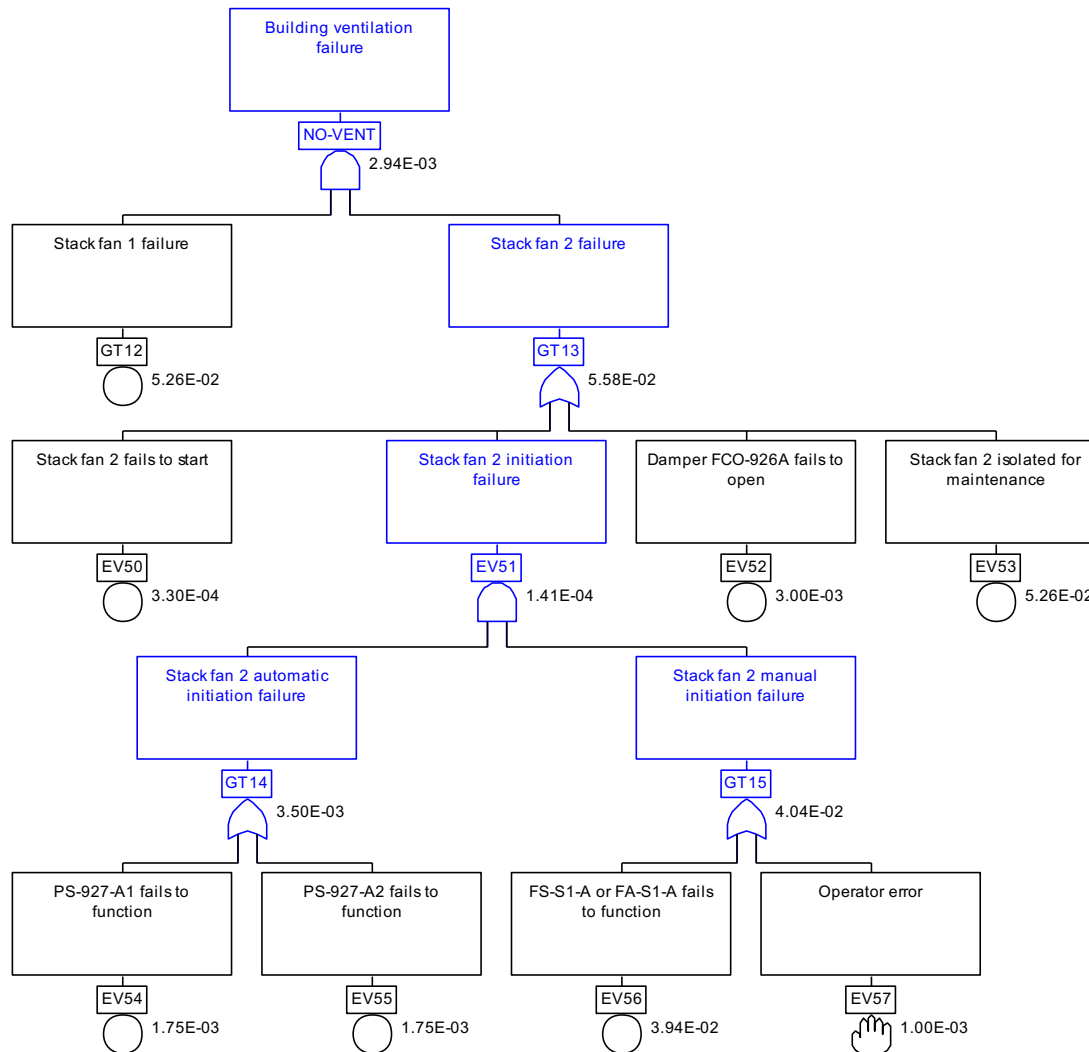
# MSRE Fault Trees [6]



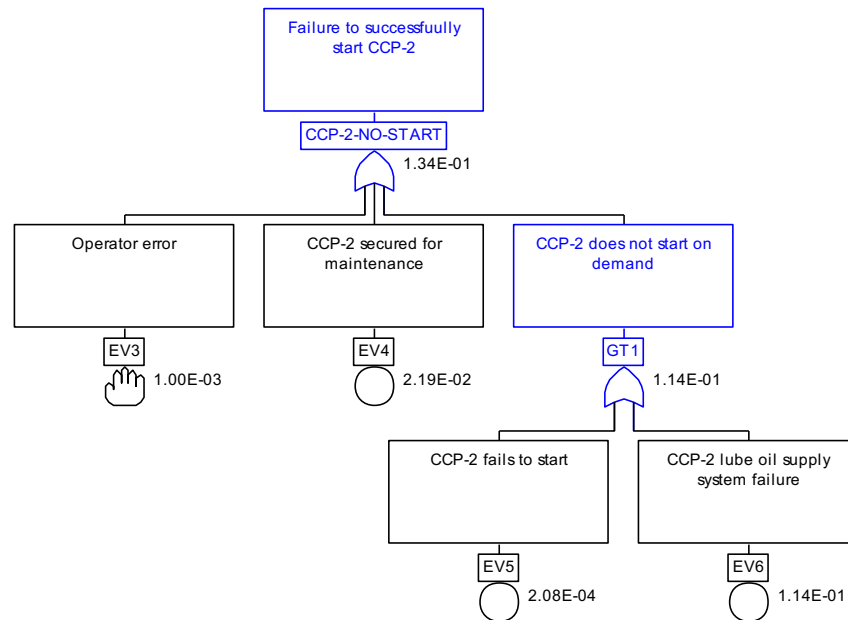
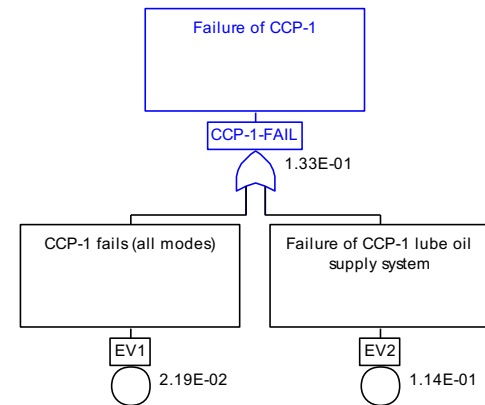
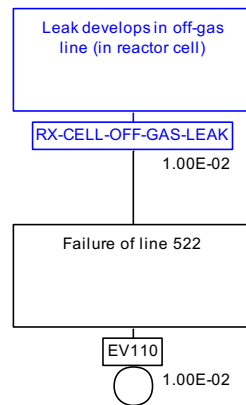
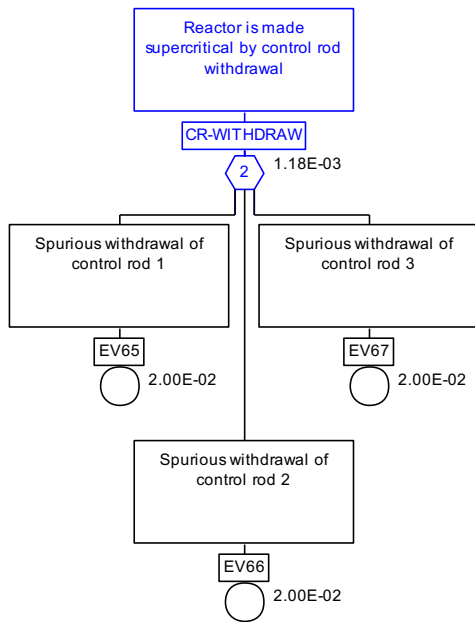
# MSRE Fault Trees [7]



# MSRE Fault Trees [8]



# MSRE Fault Trees [9]



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